

CLOSED OPERATION, MULTIPLE PROTECTION

All Cover Exchange Platform Laser Cutting Machine - P3015



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The equipment meets the parts processing requirements of most industries, working accuracy is stable. Selecting the optimal force and supporting structure, the overall mechanical property of equipment is perfect. Adopting cutting-edge optical concept to improve cutting performance. High speed cutting, auxiliary loading and unloading and efficient production reduce labor costs. At present, laser cutting machines have been widely used in electronics, electrical, mechanical hardware, new energy lithium, packaging, solar, LED, automotive and other industries.

Product parameters

Model	P3015	P4020	P6020	P6025	P8025	P12030					
Working Area	3000*1500mm	4000*2000mm	6100*2000mm	6100*2500mm	8100*2500mm	12500*3200mm					
Laser Power	6000w/4000w/3000w/2000w/1500w										
X/Y-axis Positioning Accuracy	0.03mm		0.05mm	0.02mm							
X/Y-axis Repositioning Accuracy	0.02mm		0.03mm	0.01mm							
Max. linkage speed	140m/min			80m/min							



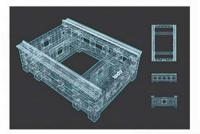




Material is more suitable



Technique is more suitable



Structure is more reasonable

Clone

Mold pouring, clone production; integrally formed, reject splicing

Durable

Using flake graphite cast iron, the lowest tensile strength of which is 200MPa. High carbon content, high compressive strength and high hardness. Strong shock absorption and wear resistance. Low thermal sensitivity and bed gap sensitivity reduce the loss of equipment in using, so the machine accuracy could maintain for a long time, and no deformation in a life cycle.





AUTO - FOCUS

Applicable to various focal lengths, which are controlled by machine tool control system. Focal point will be automatically adjusted in cutting process to achieve the best cutting effect of different thicknesses sheets metal.

Free

Free your hands. Focal length is controlled by operating system. We don't need to do manual regulation, which effectively avoids errors or faults caused by manual operation.

Fast

Adopt Bodor Lightning technology, perforation time is short, 90% of perforation time is saved; Bodor Lightning combined with Bodor Genius improved new process so that the perforation is not affected by the material quality and achieve perfect cutting with the best cutting section; saving cutting gas and electricity, saving cost.

When replacing different materials or different thicknesses sheet, manual focus laser head needs to adjust focal length manually, very inefficient; auto focus laser head can read system storage parameters automatically, very efficient.

Accuracy

Increasing perforation focus length, separately setting perforation focal length and cutting focal length, enhance cutting accuracy.

Durable

Built-in double water-cooling structures can ensure constant temperature of collimating and focusing components, avoid lenses overheating and extend service life of lenses;

Increasing collimation protective lens and focus protective lens, carefully protect key components.





ENVIRONMENT FRIENDLY AND HEALTHY FULL PROTECTION COVER



All Cover Exchange Platform Laser Cutting Machine — P Series

Full closed protection improves using security; laser protection glass isolates laser radiation to human beings; automatic collection system of smokes and dusts is environment friendly; intelligent monitoring system reduces accident rate, making us enjoy beauty and health in cutting process.





Automatic Nozzle Changer, Let Machine Know More About You

Adopting abundant and accurate control system can realize automatic replacement of nozzles according to different materials and thicknesses, saving manual replacement time and improving processing efficiency, smart and convenient; Newest automatic calibration and cleaning functions can achieve fully automatic laser head calibration and nozzle cleaning, reducing the repetitive manual work; High-precision drive system provides a reliable replacement precision and stability to ensure that every replacement can be perfectly safe. Fully enclosed protection of the whole part improves the safety of parts and personal.







Adhering to "simple, acme, fast" of BODOR laser, the interface of BodorPro2.0 is more affinity, closer to user, and paying more attention to user experience.

Optimizing functions and algorithms makes system more stable and efficient! Dual-camera monitoring gathers processing interface and monitor interface at one.

One software with two configurations, plane cutting and tubing cutting can switch freely.

BodorPro2.0 optimized equipment, integrated compatibility and equipment perfectly, and made the system more stable, smooth and efficient.

It adopted the basic architecture of windows platform and fully inherited operating habits of office, reducing the operator's threshold.

Registration through mobile phone is convenient, fast and safer.







Intelligent anti-collision

360 degree radar system will foresee and detect any obstacles, enabling Z axis with a high-speed to immediately avoid obstacles in case of collision.

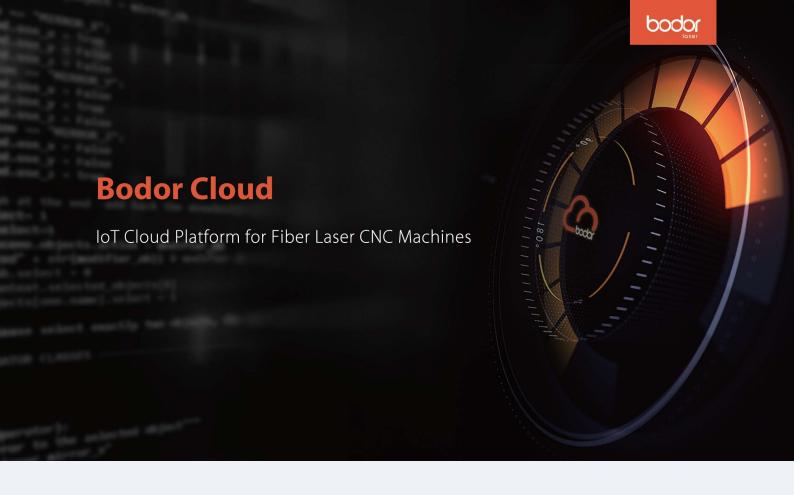


More efficiency, less cost

Lower damage rate of laser head, reduces customer's maintenance cost accordingly, so as to prolong cutter's service life.

Avoid the production halt caused by collision, ensure continuous production.





IoT Cloud Platform for Fiber Laser CNC Machines

Digital Management of Equipment, Storage of Traceable Data.

Access through Multiple Devices, All-around Information Display.

Real-time Equipment Monitoring, Automatic Malfunction Alert.

Apply for After-sale Service on Bodor Cloud Platform.







Wireless remote control equipment

Mobile phone size can meet one-handed operation

Elegant curves fit the hand palm well

Magnetic design can be adsorbed on the machine bed at any time, available at all times

Mango shape is lively and vivid





TIME-SAVING AND EFFORT-REDUCING

TWO AUTOMATIC EXCHANGE PLATFORMS SYSTEM

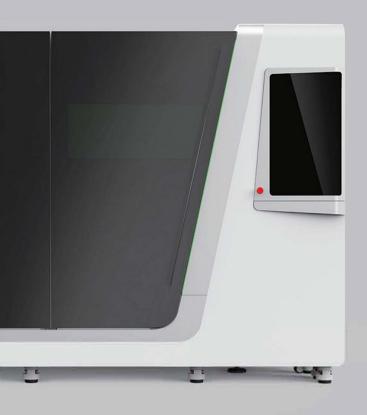


All Cover Exchange Platform Laser Cutting Machine — P Series

Rapid exchanging between two platforms greatly improve work efficiency. Rack and pinion transmission system has better rigidity and higher accuracy, saving feeding time, making operation more efficient.







OPERATING SYSTEM DISPLAY

Touch screen with double HD cameras

Touch screen

The first one to use UI design in the world which lets display respond to processing table, making processing more intuitive. Elegant curves precisely fit machine body. Strong waterproof breathable system creates the best space, making operation more convenient. Diamond cutting process and HD plasma tempered glass make screen more exquisite and comfortable to use.

Double HD Cameras

Partitioning monitoring, no blind corner in machining region, to monitor every point at any time, intuitive machining, secure operation and controllable process.











Appearance design

Aesthetics was introduced to industrial ID, perfect combination of technology and aesthetics

Surrounded by baking paint silver decoration, coordinated with diamond cutting tempered glass and alpine white sheet metal design, the international design of the machine is accepted by global consumer groups. The workplace is neat, orderly and space-saving.

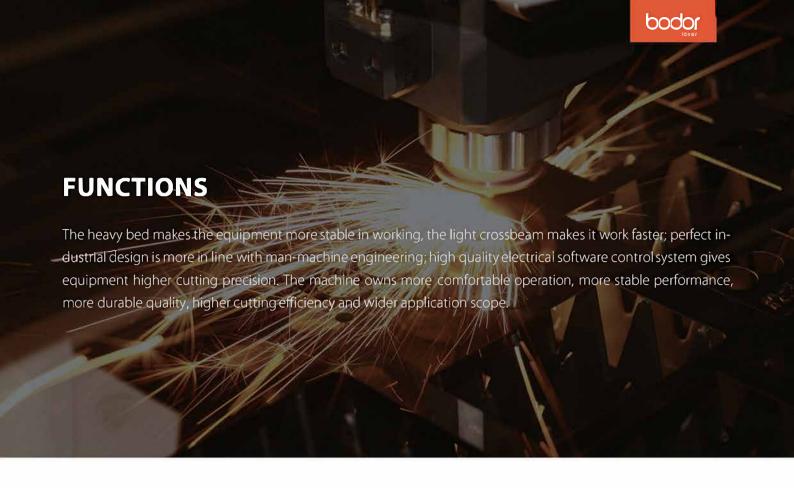






After artificial aging, solution treatment and finishing, crossbeam owns good integrity, rigidity, surface quality, toughness and ductility. Aluminum alloy's metal characteristics of light weight and strong rigidity are helpful to high speed movement in processing, and high flexibility is beneficial to high-speed cutting of various graphics based on high accuracy. Light crossbeam can give equipment a high operation speed, improving processing efficiency to ensure processing quality.





Auxiliary feeding mechanism

The promotion and demotion of subsidiary roller table reduces friction force between parts and working table, making loading and unloading more convenient.

Intelligent travel protection

Automatically monitor operation range of crossbeam and cutting parts, keeping operation within machining range. Double guarantees of fixed limitation greatly improve equipment and personal safety, minimizing the using risks.

Automatic lubrication system

Automatic lubrication system provides timing and ration lubricating oil for equipment to ensure its normal and high speed operation, and owns functions of abnormal alarm and liquid level alarm. The system greatly enhances cutting accuracy and effectively extends service life of transmission mechanism.t

WIFI remote intelligent assistance

Global real-time feedback; Providing real-time fault analysis and troubleshooting.

A new generation of safety following module

Laser head keeping distance with work piece in cutting process can reduce collision risks. It will stop cutting when colliding plate. The safety following module reduces accident rate and improves cutting performance.

Intelligent alarm system

The system will start full abnormal alarm and push it to the interface through control center when equipment is abnormal.

Finding equipment abnormal in advance and reducing hidden dangers can multiply improve the equipment troubleshooting efficiency.

Auxiliary gas low pressure alarm function

Providing real-time pressure detection, pushing abnormal information when pressure value is lower than optimal cutting effect and precision. Ensure the cutting performance, accuracy and timeliness of gas replacement.





Laser cutting has the advantage over traditional cutting

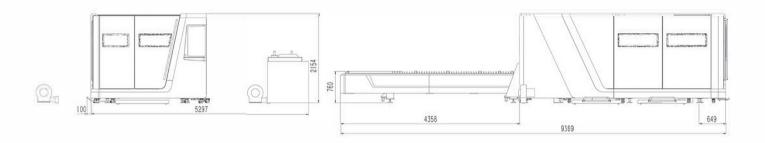
- 1, high precision: focusing accuracy of 0.05mm, repeated focusing accuracy of 0.02 mm
- 2, narrow slit: the laser beam is focused into a small spot, so that the focus to achieve high power density, the material quickly heated to the degree of gasification, evaporation to form a hole. As the beam moves linearly relative to the material, the holes continue to form narrow-width slits. Cutting width is generally $0.10 \sim 0.20$ mm.
- 3, cutting surface smooth: cutting surface without burr, incision surface roughness generally controlled within Ra12.5.
- 4, good cutting quality: non-contact cutting, trimming little affected by heat, the basic no thermal deformation of the workpiece, completely avoid the formation of the material when the red edge cutting, kerf generally do not need secondary processing.
- 5, does not damage the workpiece: the laser cutting head will not be in contact with the surface of the material to ensure that no scratches the workpiece.

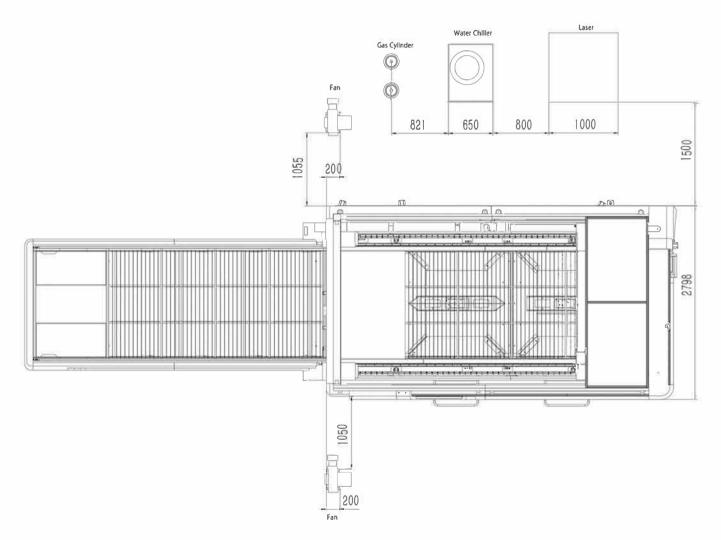
Contrast with other cutting advantages

- 1, wire cutting: high precision, piercing difficulties, slow cutting speed. Equipment investment is not big. A device from tens of thousands to tens of thousands or so
- 2, laser cutting: high precision, speed with a great impact on board thickness, generally less than 10 m / min. Thick plate can not cut (generally 25MM below), equipment into large. Suitable for high-volume processing
- 3, water cutting: the accuracy is quite high, the speed is quite slow. Not suitable for mass production and processing. Equipment investment is relatively large.
- 4, plasma cutting: high precision (product verticality is not high), fast, consumables fast. Suitable for high-volume processing. Equipment into the general.
- 5, flame (oxygen) cutting: precision (thermal deformation large), slow, but can cut a lot of cutting at the same time, suitable for high-volume processing. Equipment into small, cheaper operating costs.
- 6, Punch: less variety of products more difficult, less obvious advantages of large quantities of products. Thick board cutting difficult. Cost input in general.
- 7, shearing machine: curved cutting not, straight cut OK, thick plate has difficulty.



P3015 • FLOOR PLAN



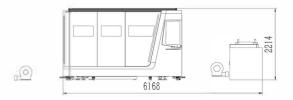


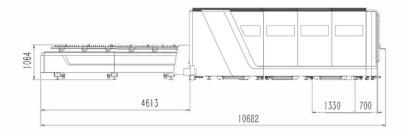
- 1. The whole machine should keep away from obstacles at least 1 m.
- 2. The whole machine should be far away from the hypocenter.
- 3. The planeness of placing field should be less than 5mm.
- 4. Voltage fluctuation of the whole machine should be kept in \pm 5%.

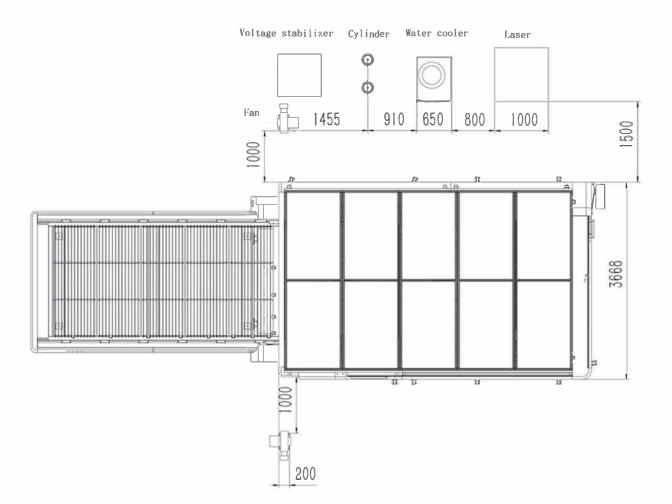




P4020 • FLOOR PLAN







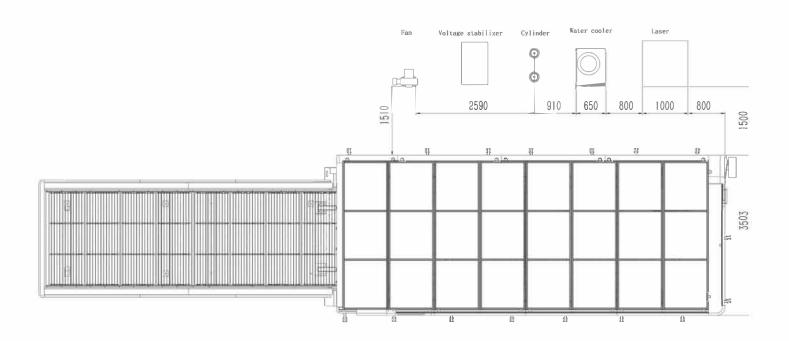
- 1. The whole machine should keep away from obstacles at least 1m.
- 2. The whole machine should be far away from the hypocenter.
- 3. The planeness of placing field should be less than 5 mm.
- 4. Voltage fluctuation of the whole machine should be kept in \pm 5% .





P6020 • FLOOR PLAN



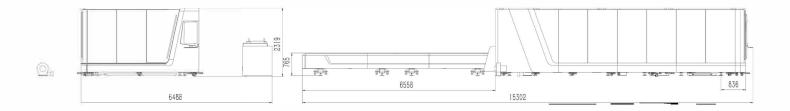


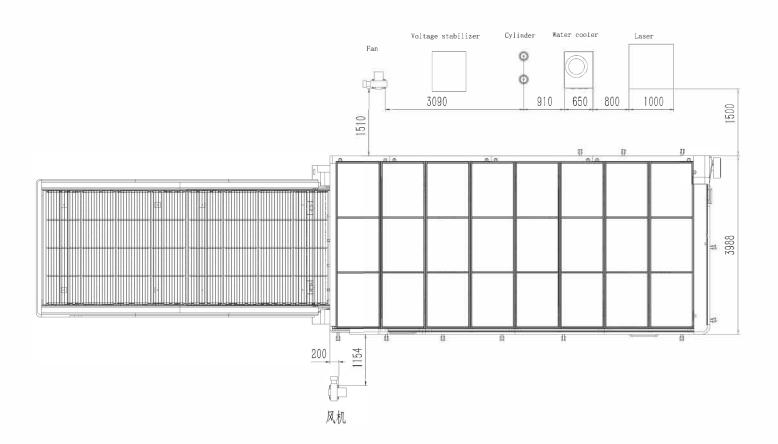
- 1. The whole machine should keep away from obstacles at least 1m.
- 2. The whole machine should be far away from the hypocenter.
- 3. The planeness of placing field should be less than 5 mm.
- 4. Voltage fluctuation of the whole machine should be kept in \pm 5% .





P6025 • FLOOR PLAN



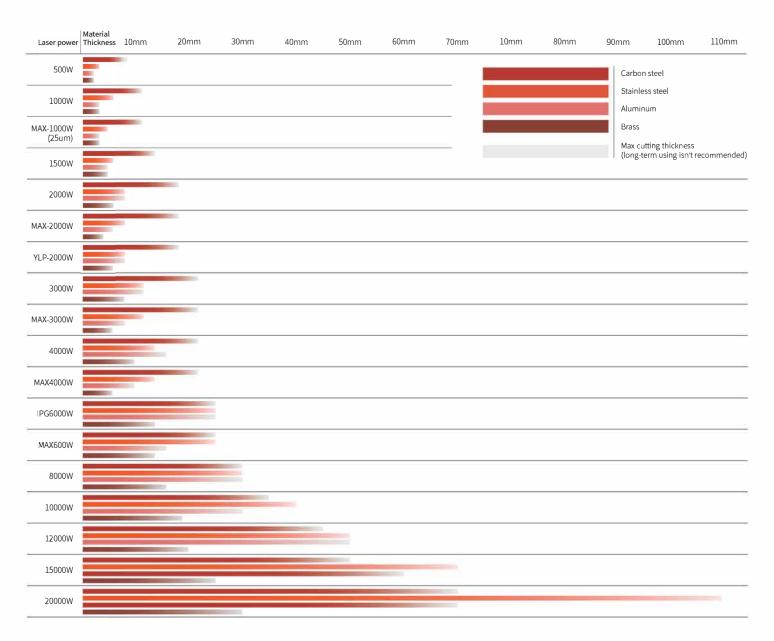


- 1. The whole machine should keep away from obstacles at least 1m.
- 2. The whole machine should be far away from the hypocenter.
- 3. The planeness of placing field should be less than 5mm.
- 4. Voltage fluctuation of the whole machine should be kept in \pm 5% .





Cutting Capacity



Above data is only for reference





Fiber Laser Cutting Process Parameters

Material			1000W(25um)	1500W	2000W	M AX- 2000W(50)	YLR- 2000W	3000W	MAX- 3000W(50)	4000W	M AX 4000W(50)	IPG 6000W	MAX 6000W	8000W	10000W	12000W	15000W	20000	20000 W
	Trackness	speed m/min	speed m/min	speed m/min	speed m/min	speed m/min	speed m/min	speed m/min	speed m/min	speed m/min	speed m/min	speed m/mln	speed m/min	speed m/mln	speed m/min	speed m/min	speed m/mln	speed m/min	speed m/mln
	2	8.0-10 4.0-6.5	4.57.0	8.0-10 4.5-6.5	8.0+10 4.7-6.5	8.0-m 4.7-6.5	8.0-10 4.7-6.5	8.8-10 4.8-7.5	8.0-10 4.8-7.5	8-10 5-7.5	8-10 5-7.5	8-10 5-7.5	8-10 5-7.5	S-7.5	9-11 5-7.5	9-11 5-7.5	9-11	9-11 5-7.6	9-11 5-7.5
	3	2.4-3.0	24-30	2.6-4.0	30-48	30-48	3.0-4.8	3.3-5.0	33-50	3.5-5.0	3.5~5.0	3.5-5	3.5-5	3.5-5	35-59	35-55	3,5-5.5	3.5-3.9	3.5-5.5
	4	2.0-2.4	2.0-2.4	2.5-3.0	28-3.5	2.8-3.5	2.8-3.5	3.0-4.2	3.0-4.2	3.0-4.0	3.0-4.0	3.0-4.5	30-45	3.0-4.5	3.5-5	3.5-5	3.5-5	3.5-5	3,55
	5	1.5-2.0	1.5-2.0	211-25	22-30	2.2-3.0	2.2-3.6	2.6-3.5	26-35	2.7-3.6	2.7-3.6	30-42	3.0-4.2	3.04.2	33-40	33-48	3.3-4.8	3.3-4.8	13-48
	8	1.4-1.0	0.8-1.2	1.6-2.1	1.6-2.6	1.8-2.0	1.9-2.6	2.9-3.2 1.6-2.6	1.8-2.4	2.5-3.4	2.5-3.4	25-39	25-25	2.6-3.7	2.5-3.5	25-35	3.0-4.2	25-35	X,0-4,2 2,5-3,5
	10	0.6-1:0	0.6-1.0	0.8-1.1	1.1-1.3	13-13	1.1-1.3	1.2-2.0	1.2-2.0	1.5-2.4	1.5-24	1.8-2.5	1.5-72.2	2-25	2.0 -2.7	22-27	2.2-2.7	22-27	2.2-2.7
	12	0.5-0.8	0.5-0.8	0.7-1.0	0.9-1.2	0.9-1.2	0.9-1.2	1,0-1,6	10-16	1.2-1.8	1.2-1.8	1.2-2.0	3.22.0	1.2-2.1	1.2-2.1	4.2-2.1	1.2-2.1	1.6-2.1	1.4-2.1
	24			0.5-0.7	8.0-1.0	0.7-0.9	B-8-1.0	0.9-1,2	0.9-1.2	0.9-1.2	0.9 - 1.2	1.2-1.8	1.0~1.5	1.2-1.9	1.7-1.9	1.7-1.9	1.5=1.9	1.5-1.9	1.5-1.9
(Q235A) O2	16				0.6-0.7	0.6-0.8 0.5-0.T	0.6-0.5	0.7-1.0 0.6-0.8	0.6-0.8	0.6 0.9	0.8-1.0	0.8-1.3	0.7 1.2	0.8-1.5	11 17	1.0-1.8	1.2-1.7	1.2-1.8	12-18
02	20				9,4,4,6	0.3-4.1	0.0-0.2	0.5-0.8	05-07	0.5-0.8	0.5-0.8	0.5-0.8	0.5-0.8	0.6-13	0.5-14	06-15	12-15	12.16	1.2-1.6
	22							0.3-0.7	0.3-0.7	0.4-0.8	0.4-0.8	.0.4-0.8	9.4-0.6	0.5-0.8	0.51.4	9.5-1.5	1.0-1.5	1.7-1.5	12-15
	25											0.3+0.55	0.2-0.5	0.3-0.7	0.5-1.0	0.5-1.1	0.8-1.5	0.81.4	0.8-1.4
	30													0.2-0.7	0.3-0.8	0.3-0.0	0.6-1.0	0.6-0.9	0.8-1.2
	35 40														.0.0-504	0.3-0.5	0.3-0.5	0.5-0.8	0.6-0.9
	45															0.2-0	0.2-0.5	0.3-0.5	0.3-0.5
	50																0.1-85	82-04	0.2-04
	60																	0.2-0.4	0.2-0.4
	70	18-25	24-36	20-27	24-30	24-50	24:150	30-35	30-88	32-45	40-72	42-52	42-52	50-65	90-72	70-85	72-100	6.1-0.3 72-100	0.1-0.3
	2	5-7.5	5-10	8,0-12	9,0-12	9.0-14	9,0-15	13-21	13-39	16-28	24 45	20-33	20-33	30-40	35 45	10-85 40-66	45-10	50-75	50-75
	(3)	1.8-2.5	2.2-3.5	3.0 -5.0	40.65	4.0-7.0	4.8-7.5	6.0-10	6(14	7.0-15	7.0-18	15:22	15-22	18-27	20-30	35-45	38-50	38-55	38-53
	Á	12-13	1.2-1.6	15-24	3.0-4.2	3.2 -4.5	3.2-4.5	4,0-6,0	4.0-7.8	5.0-8.0	6,0-10.0	10-15	10-15	12-16	15-22	20-32	25-35	25-33	25-33
	5	0.6-0.7	0.6-0.75	0.7-1.3	1.8-2.5	2028	2.0-2.8	3.0=5.0	30-50	3.5-5.0	4.0-5.0	8.0-12	65-80	10-15	10-18	18-25	20-30	22-30	22-30
	-6 -8			0.71.0	0.7-1.0	0.7-1.0	13-20 0.7-1.0	2.0-4.0	15-28	1.6-2.0	3.0-4.5 1.6-2.0	30-4.0	4.2-6.0 1.5-3.5	35-50	8-12 50-75	13-15 8-13	15.0-25.0 8.0-12.0	17-35	17-25
	10				0.7-8.0	(0.1724)	300000	0.6-0.8	0.6-0.6	0.8-1.7	0.8-1.2	1.6-2.5	1.2-2.0	2.0-2.7	3.0-7.0	6.6-8.0	6.0-10.0	6,6-12.0	6.0-12.0
	12							8.4-0.6	0.4-0.6	0.5-0.8	0.50.8	0.8-1.9	0.8-1.5	1.2-2.0	25-39	4.0-5.5	4.06.0	4.0-85	4.0-8.5
	14									0.4-0.6	0.4-0.6	0.6-0.8	0.5-0.8	12:118	1.8~2.8	3.0-5.0	3,5-6,0	3.5-6.0	3,5-6.0
	16											0.5-0.8	0.4-0.7	£0-1.6	17-23	2.2-2.0	2,5-3.0	25-33	2.5-3.3
Stainless st e el (201)	18											0.4-0.0 8.3-0.5	0.3-0.6 0.2-0.5	0.8-1.2	1.2~1.8 0.9~1.5	1.2-2.0 1.0-1.0	1.2-2.2	1.8-2.7	1.8-2/7
(201) N2	25											0.2-0.4	0.2-0.4	0.3-0.5	0.6 0.7	5.5-0.8	0:6-1:2	1.0-15	1.0-1.5
	30													0.2-0.4	0.3 QE	0.3-0.6	0.5-1.0	0.5-1.1	0.5-1,1
	35														0.3-0.5	0.3-0.5	0.4 0.8	n 4-0.8	0.4-0.8
	40														0.3-0.5	0.3-0.5	0.3-0.6	0.3-0.6	0.3-0.6
	45 50															0.2-0.4	0.2-0.5	0.2-0.5	0.2-0.6
	60																0.1-0.2	0.1-0.3	0.1-0.3
	20																0.05-0.1	0.1-0.3	01-03
	80																	0.1-0.3	01-0.5
	90																	0.1-0.2	0.1-0.2
	110																	0.05+0.1	0.05-0.1
	1	6,0-10	6.0-10	10 20	15-25	35-25	20-30	25-38	25-40	35-45	35-145	#2 55	62-55	48-65	55-65	60-85	70-100	70-100	70-100
	2	2.8-3.6	2.8-3.6	5.0-7.0	7-10	7-10	18-75	10-18	13-20	13-24	13-24	20-40	20-40	25-48	33-45	35-50	40-55	40-55	40-55
	3	0.7-1.5	0.7-15	28 4.0	40-60	4.0 -6.0	5.0 7.0	65-80	65-8.0	7.0-13	7.0-13	15-25	15 25	20-33	25 - 35	30-40	35 45	35-45	35-45
	- A			1.0 LS 0.7-1.0	2.9-3.0 1.2-1.8	3.5-4.0 1.2-1.8	1.8-2.5	3.5-5.0 2.5-3.5	15-54 75-35	8.0×5.5 3.0×4.5	4.0-5.5 3.0-4.5	9.5-12 5.0-8.0	9.5-12 5.0-8.0	13-18 9.6-12	15-25 13-20	20-38 15-25	30 40 20-30	30-40 20-30	30 40 20 - 30
	- 6				0.7-3.0	1.0-1.9	1.0-1.5	1.5-2.5	15-25	2.0-3.5	2.0-3.5	38-50	3.8-5.0.	4.5-8.0	9.0-13	10-15	15-24	15-24	15-24
	8				0.6-0.8		0.6-0.8	0.7-1.0	0.7-1.0	0.9-1.6	0.9-1.6	2.0-2.5	2.02.5	4.0 - 5.5	4.5-6.9	7.0-42	8.0-12.0	3.0-12.0	80-120
	10							8.4-0.7		0.6-1.2	0.61.3	10-15	1.0-1.5	2:2-3:0	2.8-4.0	4.5-8.0	6.0-10.0	6.6-10.0	6.0-10.0
luminum N2	12							0.3-0.49		0.4-0.6		0.8-4.0	0.8-1.0 0.5-0.8	1.5-1.8	1.9-2.5	4.0-5.0	4,0-6.0 2,0-3.0	4.06.0 2.03.0	4.0-5.0
	20									July 10		0.5-0.7	our-lin	0,71.0	0.9-13	0.9-1.5	13-13	13-13	1.1-1.8
	25											0.3-0.5		0,4-0.7	0.6-0.6	0.6-0.9	0.6-1.2	8.6~1.3	0.6-1.2
	30													0.3-0.6	0.3-0.7	0.3 -0.8	0.5-1.0	.05-1.0	0.5-1.0
	35															0.3-0.6	0,3-0.8	0.3-0.8	0.3-0.6
	40 50															0.2-0.4	0.2-0.5	0.2-0.5	0.2-0.5
	60																0.2-8.5	0.2: 0.5	0.2-0.5
	65																	0.1-0.3	0.1-0.3
	4	6.0-10	6.0-10	8.0-13	10-16	10-16	12-14	20-35	20-35	25-35	75-35	35-45	35-45	40-55	50-60	55-65	7585	75-85	75-85
	2	2.8-3.6	28-36	3.0-45	45-75	30-68	6.0-8:5	6.6-10	6.0-10	80-12	8.6-12	20-30	20-30	28-40	33 -40	38-50	40-55	40-55	40-55
	3 4	0.5-1.0	0.5-1.0	1.5-2.5	25-4.0 1.5-2.0	2.5-4.0	7.5-4.0 2.8-3.0	4,0-6,0 3.0-5,0	4.0-6.0 3.0-5.0	5.0-8.0 3.2-5.5	5.0-8.0 3.2-5.5	12-18	17-18 5.0-8.0	20-30 20-35	15-23 10-16	20-30 15-20	32-50 27-35	32-50 27-35	32-50 27-35
	- 5			0.5-0.7	0.0-1.2	- AND - AND -	0.9-1.2	1.5-2.0	15-20	2.0-3.0	2.0-3.0	4.5-6.0	4.5-8.0	6.0-9.0	9.0-13	10-15	37-39:	18-26	18-26
	- 6				0.4-0.7		0.4-0.9	1:0-1:8	1.0-1.8	1.4-2.0	1.4-20	3.0-4.5	3.0-4.5	4.5-6.5	Y.0-9.0	60-80	10-18	10-18	10-18
	B							0.5-0.7		0.7-12		16-22	1.6-2.2	2.4-4.0	9.5-6.5	5.0-7.0	8.0-10.6	8.0-10.0	8.0-10.0
Brass N2	30									0.3-0.5		0.8-1.2	6.8-1.2	1.5-2.2	24-40	4.5-6.5	5.0-7.0	5.0-7.0	5.0-7.0
	17											0.3-0.9	0.3-0.5 0.3-0.4	0.6-1.2	1.5-2.2 0.6-1.2	2.4-4.0	2.8-4.2 1.0-1.8	2.8-4.2 1.0-1.0	1.0-1.8
	16											75.40	CONTROL OF THE	83.05	04-00	0.6-1.2	0.8-1.5	0.8-1.5	0.8-1.5
	18														0.3-0.5	0,4-0,6	0,6-0,8	0.6-0.8	8.0-8.0
	20															0.3-0.5	0.4-0.6	0.4-0.6	0.4-0.6
	25																0.3-0.5	0.3-0.5	0.3-0.5
	30 35																	82-04 81-02	0.2-0.4





Application Industry

The equipment meets the parts processing requirements of most industries, working accuracy is stable. At present, laser cutting machines have been widely used in electronics, electrical, mechanical hardware, new energy lithium, packaging, solar, LED, automotive and other industries.















Sheet metal processing

Solar

Automotive

Electrical

Kitchenware profession

Packaging

New energy lithium























Metal Samples

